Test Report No. 7191236595-EEC20/03-WBH dated 22 May 2020

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SUBJECT:

Testing of Glove submitted by Sri Trang Gloves (Thailand) Public Company Limited (Songkhla Branch) on 05 May 2020.

TESTED FOR:

Sri Trang Gloves (Thailand) Public Company Limited 110 Kanchnawanit Road., T.Patong, A.Hatyai, Songkhla, 90230, Thailand.

TEST DATE:

08 May 2020 to 22 May 2020

DESCRIPTION OF SAMPLES:

S/N	Product Description	Colour	Lot No.	Size	Sample received (pieces)	Manufacturer
1	Latex powder free online chlorination glove (013143633)	Natural	(see remark 1)	М	30	Sri Trang Gloves (Thailand) Public Company Limited (Songkhla Branch)



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METHOD OF TEST:

As requested by client, the test was conducted as follows:

EN 455-2:2015 Medical gloves for single use

Part 2: Requirements and testing for physical properties

- Clause 5 Strength

Width of narrow portion of dumb-bell die : 3mm Dumb-bell test piece per glove : 1

Dumb-bell test pieces tested : 13 test pieces as-received &

13 test pieces after challenge testing only

ISO 23529:2010 Rubber - General procedures for preparing and conditioning test pieces for physical test methods

- Clause 7.1 Measurement of the dimensions of test pieces - Method A: For dimensions less than 30 mm

Location of measurement : Centre of dumb-bell test piece

Foot pressure : (22±5)kPa

ISO 37:2011 Rubber, vulcanized or thermoplastic - Determination of tensile stress-strain properties

- Clause 11 Marking of dumb-bell test pieces (for elongation measurements using non-contact extensometer)

- Clause 15.1 Calculation of results - Dumb-bell



Test Report No. 7191236595-EEC20/03-WBH dated 22 May 2020



RESULTS:

Sample: Latex powder free online chlorination glove (013143633), Size M

Table 1: Results for samples as-received

S/N	Thickness (mm)	Tensile Stress @ 500% elongation (MPa)	Tensile Strength (MPa)	Force at Break (N)	Elongation at Break (%)
1	0.087	9.27	30.89	8.06	750.41
2	0.093	7.50	26.56	7.41	757.29
3	0.090	8.90	30.31	8.18	755.16
4	0.092	10.19	28.18	7.78	703.18
5	0.096	8.87	26.15	7.53	714.56
6	0.102	8.51	23.14	7.08	690.28
7	0.093	8.80	26.83	7.49	724.57
8	0.102	8.13	23.49	7.19	706.10
9	0.100	7.85	26.24	7.87	744.70
10	0.096	11.25	26.60	7.66	668.68
11	0.097	9.84	25.87	7.53	692.70
12	0.098	8.45	28.39	8.35	750.73
13	0.096	7.77	26.32	7.58	745.85
Median	0.096	7.58	26.56	7.58	724.57
Mean	0.096	7.67	26.84	7.67	723.40
Minimum	0.087	7.08	23.14	7.08	668.68
Maximum	0.102	8.35	30.89	8.35	757.29

Table 2: Results for samples after challenge testing

S/N	Thickness (mm)	Tensile Stress @ 500% elongation (MPa)	Tensile Strength (MPa)	Force at Break (N)	Elongation at Break (%)
1	0.089	8.75	27.62	7.37	732.11
2	0.093	8.45	25.54	7.12	721.27
3	0.094	7.42	25.65	7.23	753.95
4	0.091	7.95	27.33	7.46	754.69
5	0.094	8.04	26.38	7.44	743.36
6	0.089	8.35	29.14	7.78	761.34
7	0.094	8.35	28.75	8.11	756.63
8	0.092	8.46	27.09	7.48	735.95
9	0.098	8.10	26.86	7.90	744.91
10	0.087	7.92	25.17	6.57	733.40
11	0.090	8.14	27.84	7.52	751.42
12	0.095	8.15	26.21	7.47	738.22
13	0.090	8.04	27.41	7.40	752.45
Median	0.092	8.14	27.09	8.14	744.91
Mean	0.092	8.16	27.00	8.16	744.59
Minimum	0.087	7.42	25.17	7.42	721.27
Maximum	0.098	8.75	29.14	8.75	761.34

REMARK:

1. Lot number was not provided by client.

Yeo Poh Kwang Associate Engineer Wong Bee Hui Product Manager Medical Health Services (NAM)

Test Report No. 7191236595-EEC20/03-WBH dated 22 May 2020



APPENDIX:



Photo: Latex powder free online chlorination glove (013143633), Size M



Test Report No. 7191236595-EEC20/03-WBH dated 22 May 2020



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July 2011